



RPL for Series 18-C-7.3-12.45 Drum Roller Tension Plate

PN: 80344

Should you encounter a problem during installation or operation of your winch, please follow these steps toward resolving the problem:

1. Refer to your operator's guide and installation instructions. It has illustrations and detailed information on the installation and safe and proper operation of your winch. It also includes a replacement parts list and assembly diagrams. If you are unable to resolve the problem, then go to step 2.
2. Contact your dealer where you purchased your winch. If, after discussing the problem with their parts and service staff, you are still unable to resolve the problem then go to step 3.
3. Call an Authorized WARN Service center from the list provided on the back of the warranty sheet included with the product. When calling, please have the following information available: winch model number and purchase date, make, model and year of vehicle.
4. If you are unable to resolve the problem to your satisfaction, please call Warn Industries Customer Service at: 1-800-543-9276. When calling, please have the following information available: winch model number and purchase date, make, model and year of vehicle. You may also contact Warn Industries by visiting our website: www.warn.com

ITEM	QTY	DESCRIPTION	PART #	ITEM	QTY	DESCRIPTION	PART #
1	1	SEAL-RADIAL LIP-4.0IN SHAFT-NBR/75	30275	19	1	TORSION SPRING RH TENSIONER	73827
2	2	BUSHING_DRUM_NYLATRON	30274	20	2	RING RETAINING	6126
3	8	CPSCR-M12-1.75 X 45-HEX HEAD-GR 8.8-PL-FULL THREAD	36797	21	1	PIVOT SHAFT-TENSIONER-12.45 DRUM	80350
4	16	PLATE_SPACER	70544	22	1	PIVOT ARM-TENSIONER-12.45 DRUM	80349
5	1	S/P DRUM SUPPORT MACHINED GEAR END	31675	23	2	CPSCR-5/16-18 X 3/4-HEX SOCKET FLAT HEAD-GR 8-PL	4065
6	2	GASKET_RING_GEAR	14964	24	2	BUSHING_NYLON	62134
7	1	RING GEAR	65936	25	1	ROLLER SHAFT-TENSIONER-12.45 DRUM	80351
8	1	DRIVESHAFT_1/2IN X 7.09_HEX	83270	26	1	CENTER ROLLER-TENSIONER-12.45 DRUM	80348
9	1	CARRIER ASSY STAGE 3	65933	27	1	FACE PLATE TIE BAR 12.5 DRUM	73451
10	1	CARRIER ASSY STAGE 2	65948	28	1	MOTOR_HYD_7.3CL_4BOLT_BLACK_EATON 101-1872	74008
11	1	GEAR-SUN-15T STAGE 2	82392	29	8	CPSCR-M12-1.75 X 55-HEX HEAD-GR 8.8-PL-FULL THREAD	37925
12	2	RING-RETAINING (SPIROLOX UR-550)	15581	30	1	S/P DRUM SUPPORT_MACHINED HYD MTR	31670
13	1	RING GEAR_AIR CLUTCH	79652	31	4	CPSCR-3/8-16 X 3/4-HEX SOCKET HEAD-PL-NYLON PATCH	30328
14	1	PIN- DOWEL- HD	16086	32	1	DRIVER_DISK BRAKE_CASTING	30258
15	1	CYLINDER_AIR_CLUTCH	71300	33	1	S/P DISC BRAKE_SUB ASSY_FLOATING_CW_12IN SHAFT	88059
16	1	S/P END HOUSING MACHINED	85584	34	1	S/P BEARING-BALL-6204 LLU	31672
17	10	CPSCR-1/4-20 X 3-HEX SOCKET HEAD-PL	15603	35	1	DRUM ASSY 4 X 12.5 WITH 10 INCH FLANGES	73184
18	1	BRKT-ROLLER TENSIONER ASSY_12.45 DRUM_10 FLANGE	80347	36	2	STSCR-M10X1.5X12MM-HEX SOCKET DOG POINT-STD	36974
				37	2	WASHER_THRUST_NYLATRON_CIM_LARGE FRAME	30277

